

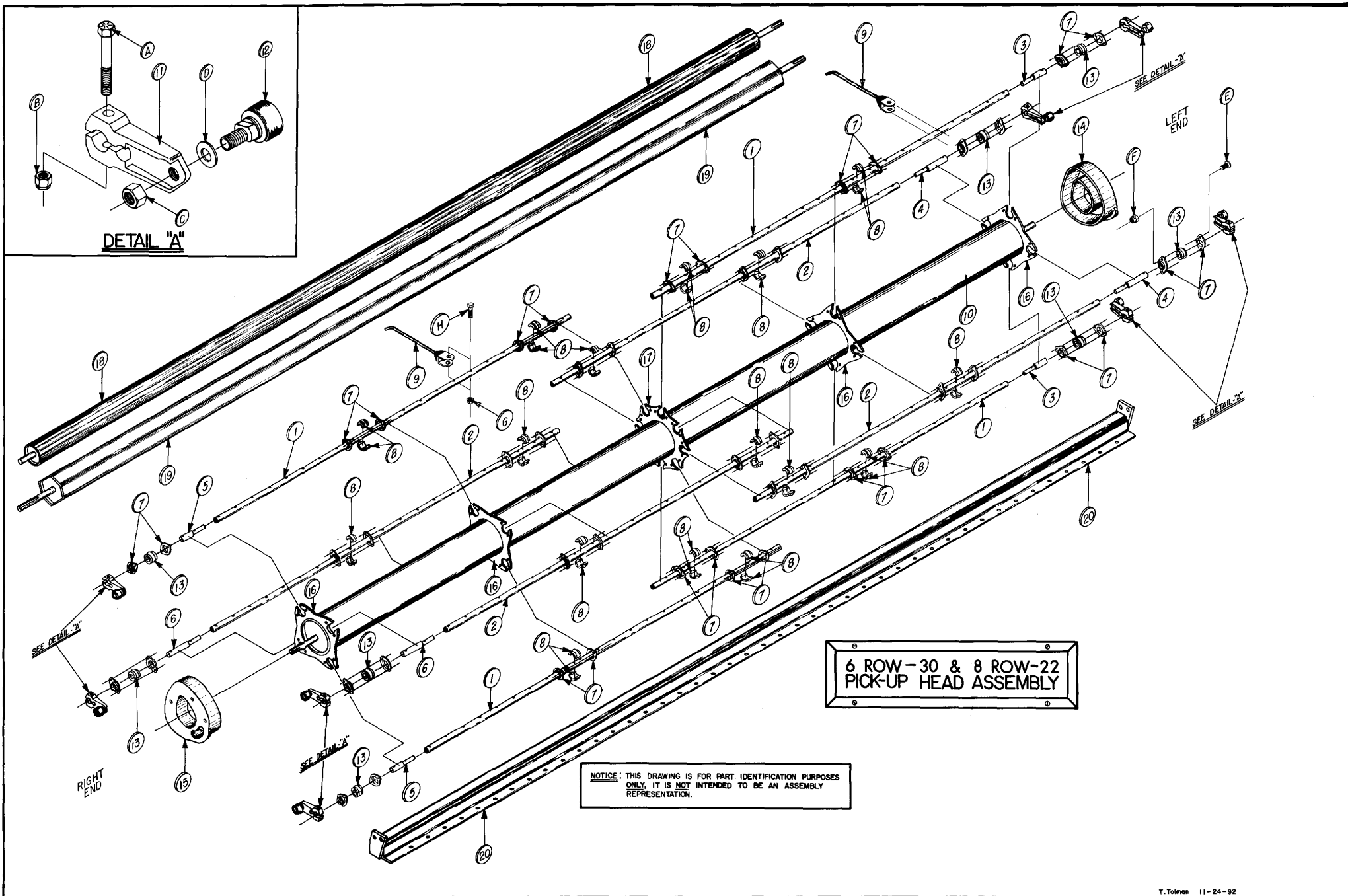
One Step Ahead Rod Cutter (Front Mount Unit)

Pickup Head Layouts

Section 7

Model Years 1992 – 1993	2-3
Model Years 1994 – 1996	4-5
Model Years 1997 – Present (4 Tube)	6-7
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Return to this page by clicking the upper right corner of any page in this section.



COMPLETE PICKUP HEAD ASSEMBLY (1992–1993)

6 Row 30" & 8 Row 22"

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
1.	900360	Finger Rod–Long, 86 $\frac{3}{4}$ "
2.	900359	Finger Rod–Short, 84 $\frac{3}{4}$ "
3.	119070	Shaft, Finger Rod Plug Left (Short)
4.	119068	Shaft, Finger Rod Plug Left (Long)
5.	119071	Shaft, Finger Rod Right (Short)
6.	119069	Shaft, Finger Rod Plug Right (Long)
7.	106002	Flangett, 2-Hole
8.	102035	Bearing, UHMW Split Center (White)
9.	106000	Finger, Rubber (176 per machine)
10.	900400*	Pickup Tube Assembly–with spiders
11.	103044	Cam Arm
12.	102015	Bearing, Cam
13.	102034	Bearing, UHMW End (Black)
14.	103000	Cam, LH Track
15.	103001	Cam, RH Track
16.	900220-A	2-Hole Spider
17.	900221-A	4-Hole Spider
18.	900402	4" Roller
19.	900401	Hex Roller
20.	900203	Rotor Rod Mount
Not Shown	900470	Complete Pickup Head Assembly } Replaced by 900869

Hardware List

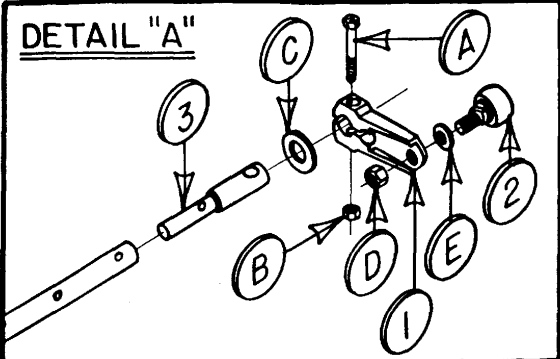
<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
A.		7/16" × 3" NC Hex Bolt–Grade 8
B.		7/16" NC Nyloc Hex Nut
C.		5/8" NF Jam Hex Nut
D.		5/8" Flat Washer
E.		1/4" × 3/4" NC Carriage Bolt
F.		1/4" NC Nyloc Hex Nut
G.		5/16" NC Whiz Nut
H.		5/16" × 1 1/2" NC Hex Bolt

* This part is manufactured on a built-to-order basis only. Call Pickett Equipment for availability and lead time.

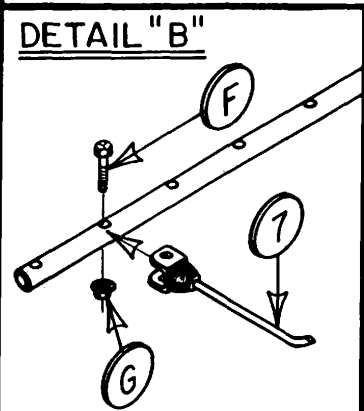
Conversion Kits available for this machine (See Service Update Section)

<u>Kit No.</u>	<u>Description</u>
901246	Pick Up Head Conversion Kit (6 Row 30" and 8 Row 22") Obsolete No. UPH 940003

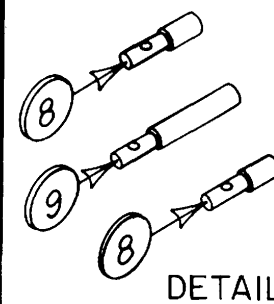
DETAIL "A"



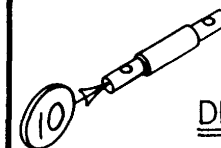
DETAIL "B"



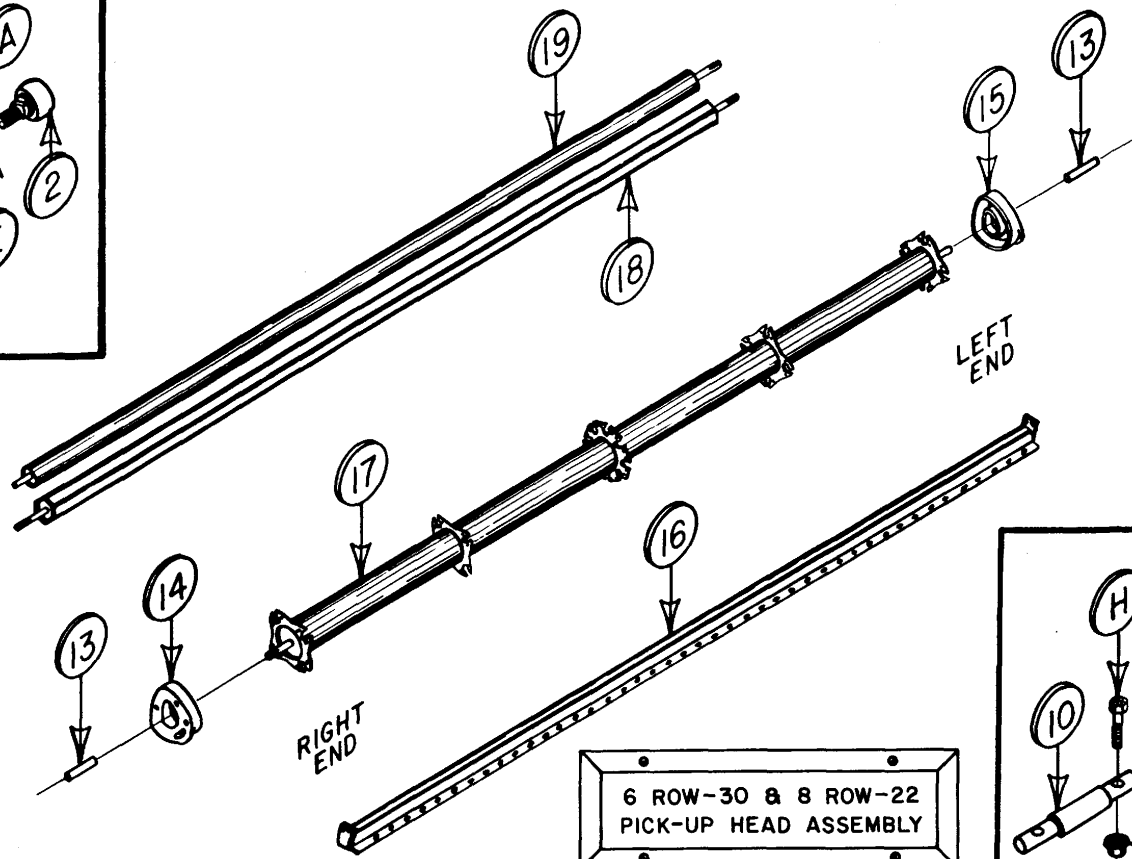
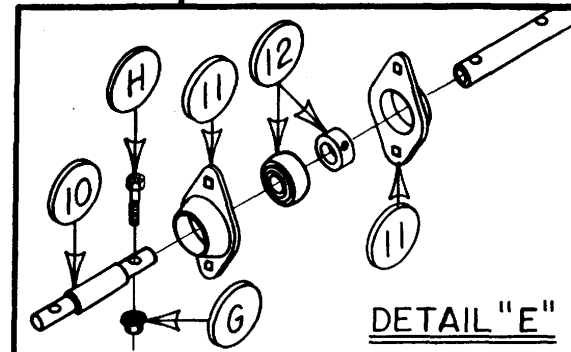
DETAIL "C"



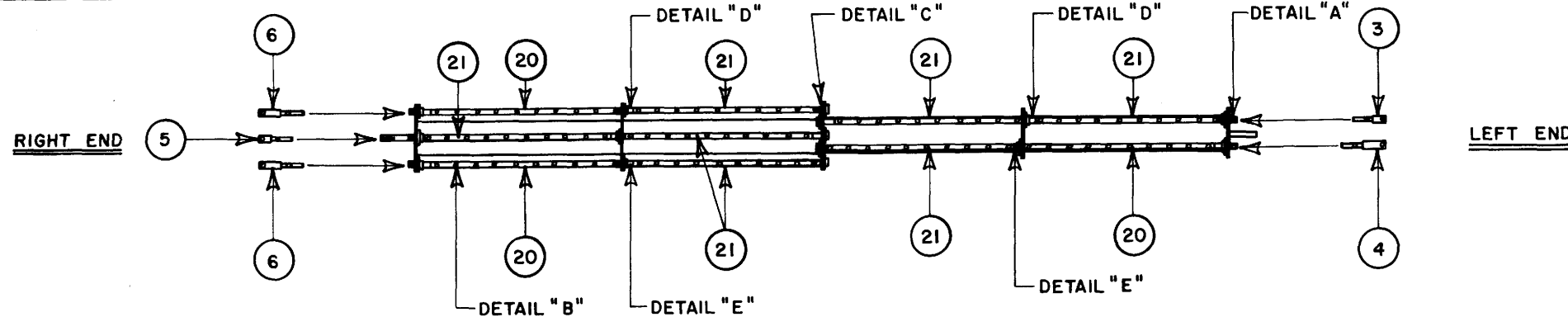
DETAIL "D"



DETAIL "E"



6 ROW-30 & 8 ROW-22
PICK-UP HEAD ASSEMBLY



PICKUP HEAD ASSEMBLY—6 Row 30 & 8 Row 22 (1994–1996)

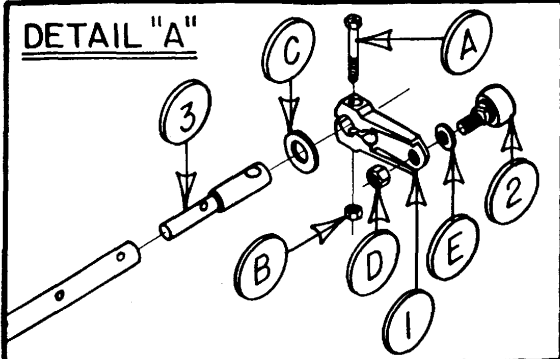
Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
1.	103044	Cam Arm
2.	102015	Bearing, Cam Arm
3.	119070	Shaft, L.H. Short Finger Rod Stub
4.	119068	Shaft, L.H. Long Finger Rod Stub
5.	119071	Shaft, R.H. Short Finger Rod Stub
6.	119069	Shaft, R.H. Long Finger Rod Stub
7.	106000	Finger, Rubberized—172 Per machine
8.	900859	Center Spider Stub Shaft—Short
9.	900858	Center Spider Stub Shaft—Long
10.	900857	Coupler, Finger Rod
11.	106013	Flangett, 2-Hole
12.	102005	Bearing, 1" Insert with Lock Collar
13.	900709	Spacer, Pickup Head
14.	103001	Cam, R.H. Track
15.	103000	Cam, L.H. Track
16.	900203	Rotor Rod Mount
17.	900868	Pickup Tube with 5 Spiders
18.	900401	Hex Roller
19.	900402	4" Roller
20.	900866	Finger Rod, 37 ³ / ₈ "—4 Required per P.U.H.
21.	900867	Finger Rod, 41 ³ / ₈ "—12 Required per P.U.H.
Not Shown	900869	Complete Pickup Head Assembly
Not Shown	900860	2-Hole End Spider (sold in pairs)
Not Shown	900861	4-Hole Center Spider (sold in pairs)

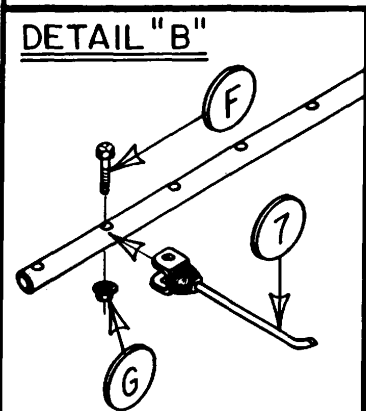
Hardware List

<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
A.		7/16" × 3" NC Hex Bolt—Grade 8
B.		7/16" NC Nyloc Hex Nut
C.		1" SAE Flat Washer
D.		5/8" NF Jam Nut
E.		5/8" Shim Washer
F.		5/16" × 1½" NC Hex Bolt—Grade 5 For use on Fingers only
G.		5/16" NC Whiz Nut
H.		5/16" × 1½" NC Hex Bolt—Grade 8 For use on all couplers and stub shafts

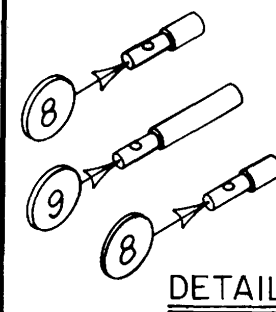
DETAIL "A"



DETAIL "B"



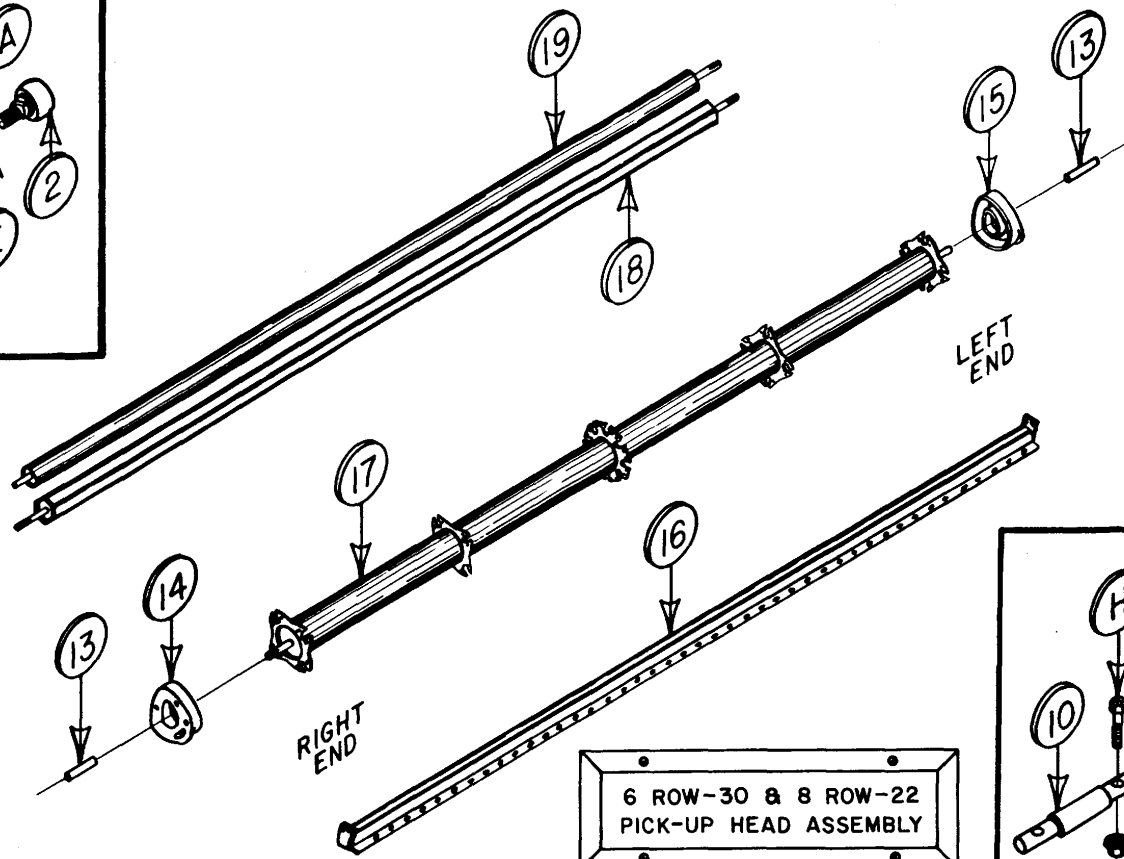
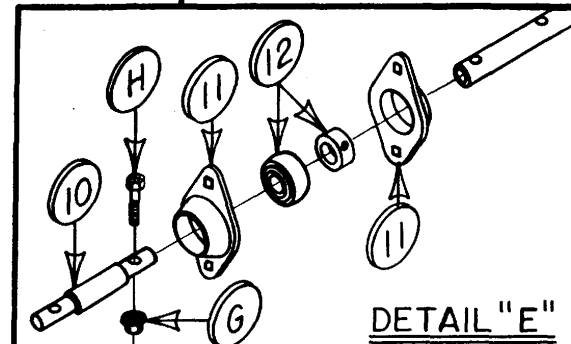
DETAIL "C"



DETAIL "D"

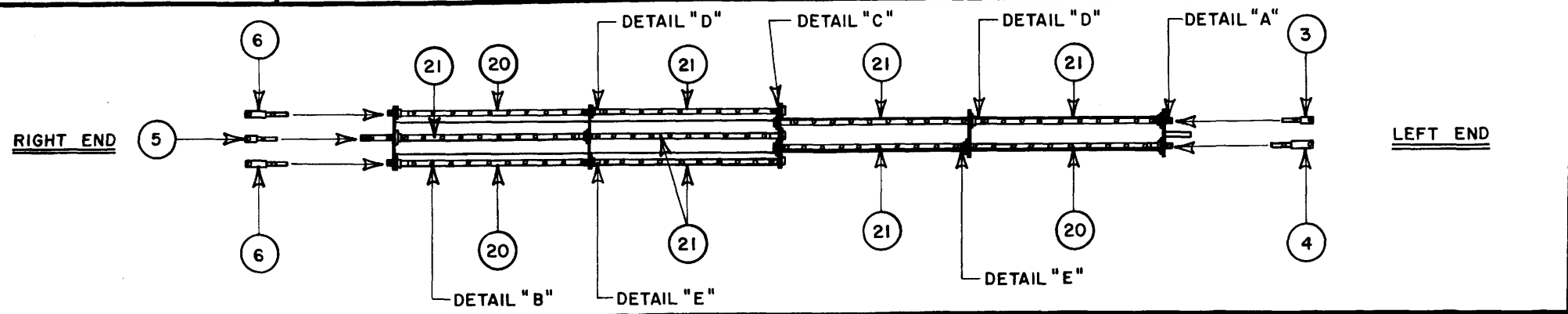


DETAIL "E"



RIGHT END

LEFT END



4 TUBE PICKUP HEAD ASSEMBLY—6 Row 30 & 8 Row 22

(1997-Present)

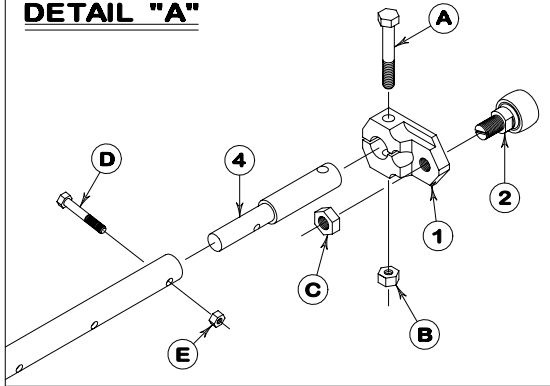
Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
1.	103095	Cam Arm
2.	102015	Bearing, Cam Arm
3.	119137	Shaft, L.H. Short Finger Offset
4.	119135	Shaft, L.H. Long Finger Offset
5.	119136	Shaft, R.H. Short Finger Offset
6.	119134	Shaft, R.H. Long Finger Offset
7.	106000	Finger, Rubberized—172 Per machine
8.	900859	Center Spider Stub Shaft—Short
9.	900858	Center Spider Stub Shaft—Long
10.	900857	Coupler, Finger Rod
11.	106013	Flangett, 2-Hole
12.	102005	Bearing, 1" Insert with Lock Collar
13.	900709	Spacer, Pickup Head
14.	103096	Cam, Track (Universal)
15.	103096	Cam, Track (Universal)
16.	900203	Rotor Rod Mount
17.	900868	Pickup Tube with 5 Spiders
18.	900401	Hex Roller
19.	900402	4" Roller
20.	900866	Finger Rod, 37 ³ / ₈ "—4 Required per P.U.H.
21.	900867	Finger Rod, 41 ³ / ₈ "—12 Required per P.U.H.
Not Shown	900869-97	Complete Pickup Head Assembly
Not Shown	900860	2-Hole End Spider (sold in pairs)
Not Shown	900861	4-Hole Center Spider (sold in pairs)

Hardware List

<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
A.		7/16" × 3" NC Hex Bolt—Grade 8
B.		7/16" NC Nyloc Hex Nut
C.		1" SAE Flat Washer
D.		5/8" NF Jam Nut
E.		5/8" Shim Washer (optional)
F.		5/16" × 1½" NC Hex Bolt—Grade 5 (For use on Fingers only)
G.		5/16" NC Whiz Nut
H.		5/16" × 1½" NC Hex Bolt—Grade 8 (For use on all couplers and stub shafts)

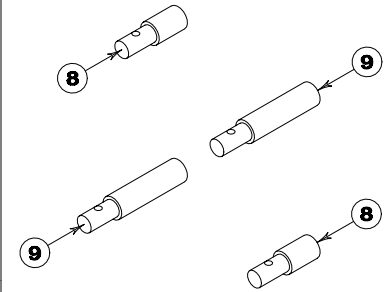
DETAIL "A"



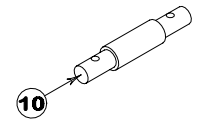
FINGER RODS REQUIRED PER (174-3/16") 8 TUBE P-U HEAD

(24 REQ'D) 41-3/8" (11 HOLES) 900867
 (8 REQ'D) 37-3/8" (10 HOLES) 900866

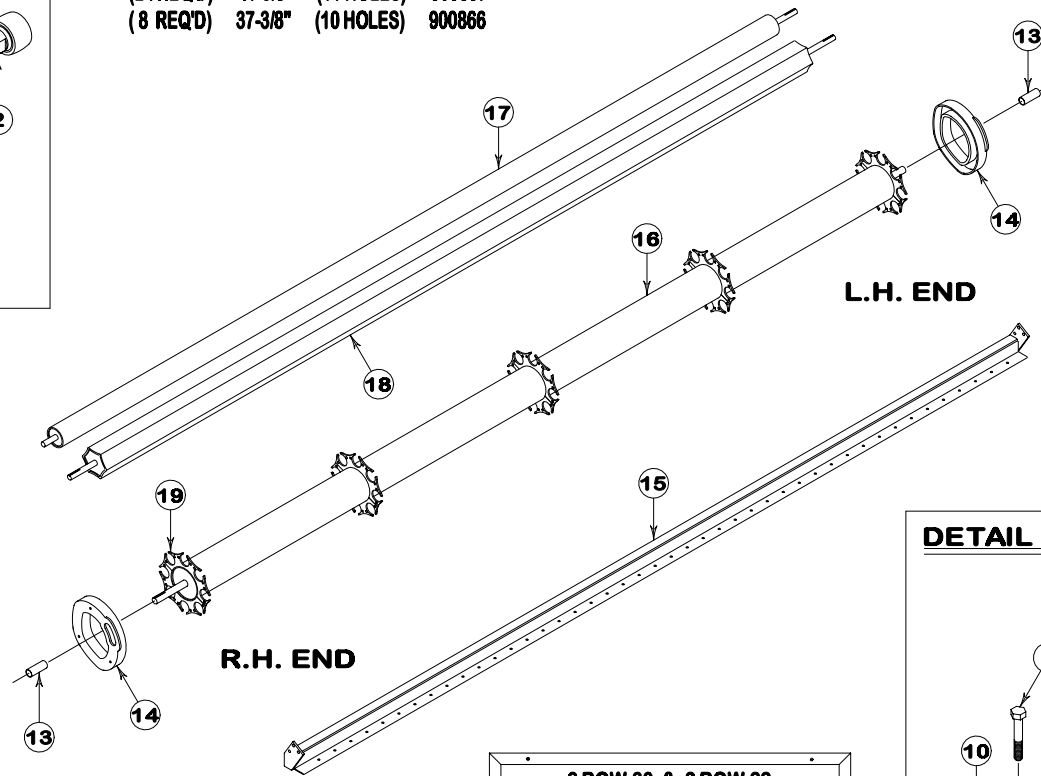
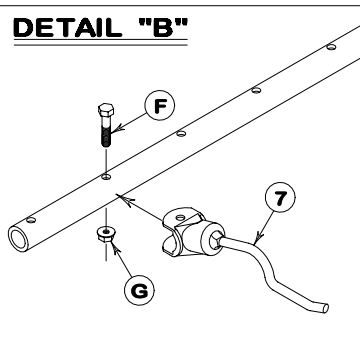
DETAIL "C"



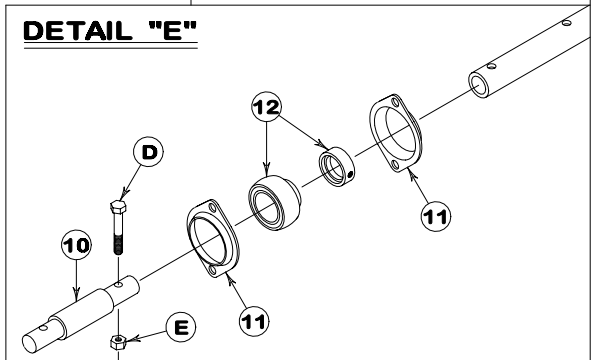
DETAIL "D"



DETAIL "B"



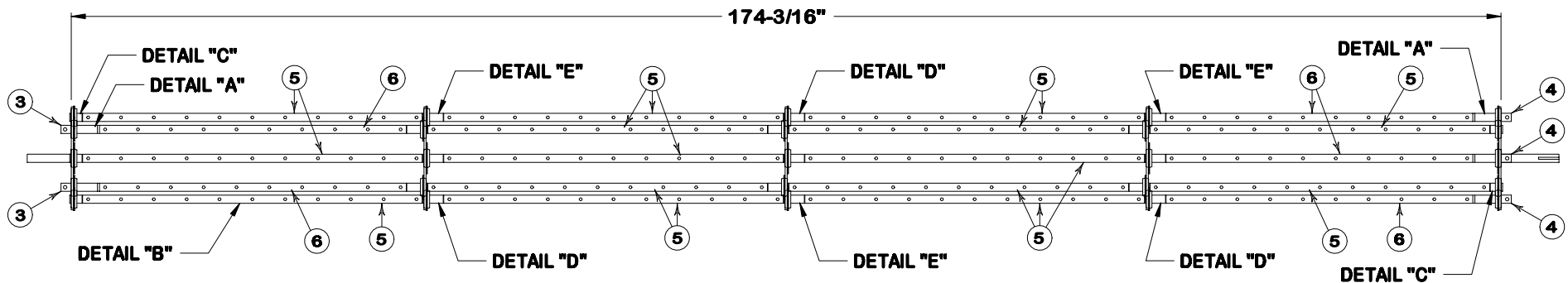
DETAIL "E"



6 ROW-30 & 8 ROW-22
 8 TUBE PICK-UP HEAD ASSEMBLY

L.H. END (NO KEY)

R.H. END (KEYED)



8 TUBE PICKUP HEAD ASSEMBLY (6 ROW 30 & 8 ROW 22) 1997–2013

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1.	103095	8	Cam Arm (Universal)
2.	102015	8	Bearing, Cam Arm
3.	119135	4	Shaft, L.H. Long Finger Offset
4.	119134	4	Shaft, R.H. Long Finger Offset
5.	900867	24	Finger Rod 41 ³ / ₈ " (11 holes)
6.	900866	8	Finger Rod 37 ³ / ₈ " (10 holes)
7.	106036	344	Finger, with Radius (8-Tube Pickup Head)
7a.	106052	0	Finger, Soft (Optional)
8.	901412	8	End Spider Stub Shaft (short)
9.	901420	0	End Spider Stub Shaft (long)
10.	900857	24	Coupler, Finger Rod
11.	106013	40Pr.	Flangette, 2-Hole
12.	102005	40	Bearing, 1" Insert (w/Lock Collar)
13.	901484	2	Spacer, Pickup Head (3 ²⁹ / ₃₂ " lg.)
14.	103096	2	Cam Track (Universal)
15.	900203	1	Rotor Rod Mount (180 ³ / ₄ "
16.	940383	1	Pickup Tube (with 5 Spiders) (174 ³ / ₁₆ "
17.	900402	1	4" Roller (178 ⁷ / ₈ "
18.	900401	1	Hex Roller (176 ³ / ₈ "
19.	900861	5	8-Hole Spider
Not Shown	901400	1	Complete 8-Tube Pickup Head Assembly (174 ³ / ₁₆ "

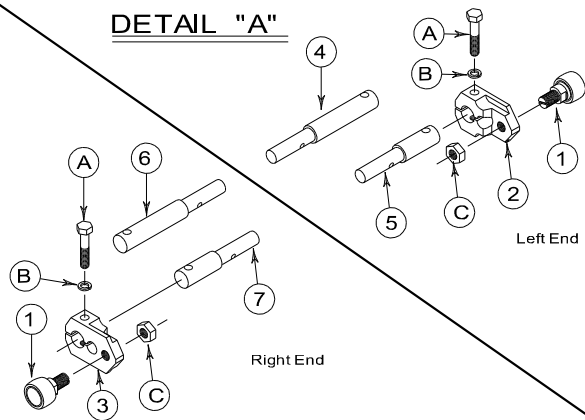
Roller Carriers

Not Shown	901450	1	1 ¹ / ₄ " Pickup Head Carrier (Drive-end keyed)
Not Shown	901451	1	1 ¹ / ₄ " Pickup Head Carrier (Idler-end no key)
Not Shown	900058	1	4" Roller Carrier (Drive-end keyed)
Not Shown	900059	1	4" Roller Carrier (Idler-end no key)
Not Shown	900062	1	Hex Roller Carrier (R.H. end 4 ³ / ₄ " keyway)
Not Shown	900063	1	Hex Roller Carrier (L.H. end 2 ¹ / ₂ " keyway)
Not Shown	900044	1	1" Pickup Head Carrier (Drive-end keyed)
Not Shown	900045	1	1" Pickup Head Carrier (Idler-end no key)

Hardware List

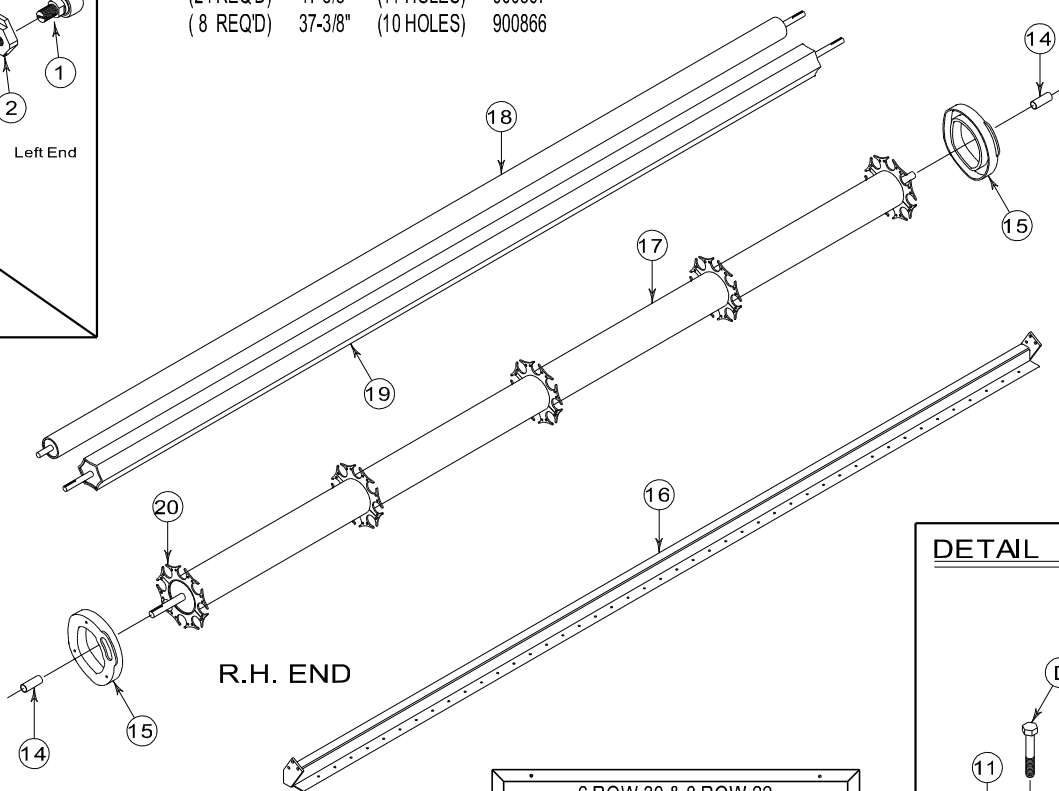
<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
A.		8	7/ ₁₆ " × 3" NC Hex Bolt–Grade 8
B.		8	7/ ₁₆ " NC Nylon Hex Nut
C.		8	5/ ₈ " NF Jam Nut
D.	106051	64	5/ ₁₆ " × 2" NF Hex Bolt–Grade 9 (sold as a set with nut)
E.	106051	64	5/ ₁₆ " NF Stover Nut–Grade 9 (sold as a set with bolt)
F.		280	5/ ₁₆ " × 1 ¹ / ₂ " NC Hex Bolt–Grade 5 (use on fingers only)
G.		280	5/ ₁₆ " NC Whiz Nut (use on fingers only)

DETAIL "A"



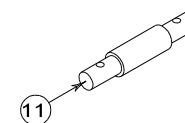
FINGER RODS REQUIRED PER (174-3/16") 8 TUBE P-U HEAD

(24 REQ'D)	41-3/8"	(11 HOLES)	900867
(8 REQ'D)	37-3/8"	(10 HOLES)	900866

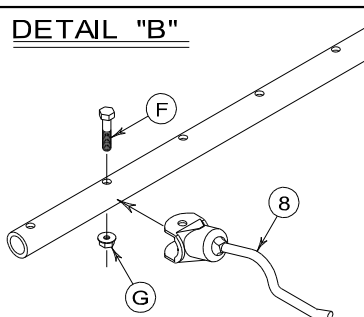


L.H. END

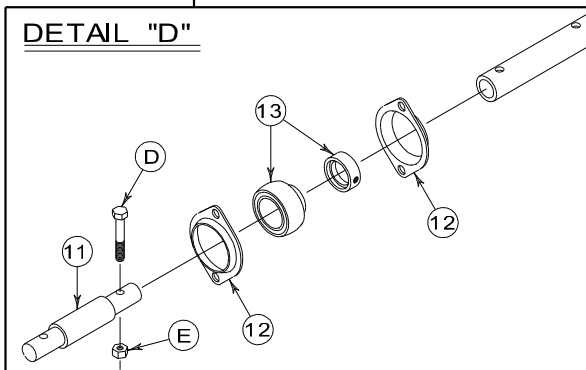
DETAIL "C"



DETAIL "B"

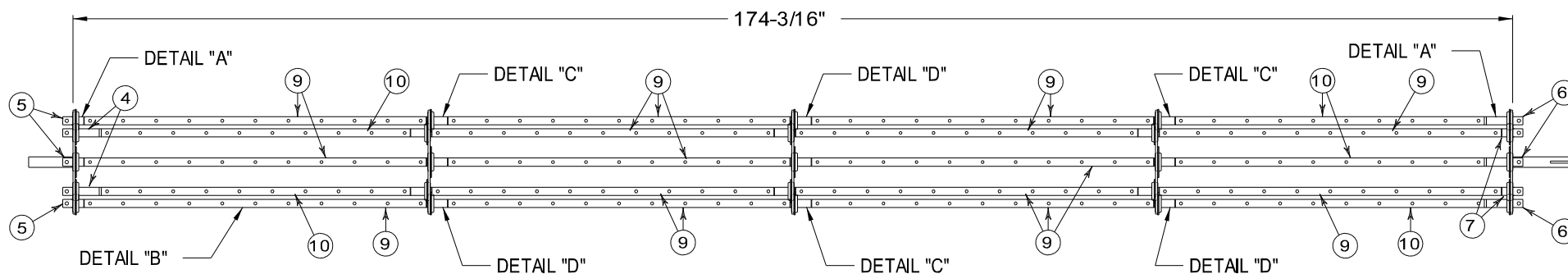


DETAIL "D"



L.H. END (NO KEY)

R.H. END (KEYED)



8 TUBE PICKUP HEAD ASSEMBLY (6 ROW 30 & 8 ROW 22) 2014-Present

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1.	102015	16	Bearing, Cam Arm
2.	103095-LH	8	Cam Arm (Threaded)
3.	103095-RH	8	Cam Arm (Threaded)
4.	119135	4	Shaft, L.H. Long Finger Offset
5.	119137	4	Shaft, L.H. Short Finger Offset
6.	119134	4	Shaft, R.H. Long Finger Offset
7.	119136	4	Shaft, R.H. Short Finger Offset
8.	106036	344	Finger, with radius (8-Tube Pickup Head)
8a.	106052	0	Finger, Soft (Optional)
9.	900867	24	Finger Rod 41 ³ / ₈ " (11 holes)
10.	900866	8	Finger Rod 37 ³ / ₈ " (10 holes)
11.	900857	24	Coupler, Finger Rod
12.	106013	40Pr.	Flangette, 2 Hole
13.	102005	40	Bearing, 1" Insert (with Lock Collar)
14.	901484	2	Spacer, Pickup Head (3 ²⁹ / ₃₂ " Lg.)(1 1/4" I.D.)
15.	103096	2	Cam Track (Universal)
16.	900203	1	Rotor Rod Mount (180 ³ / ₄ "
17.	940383-00	1	Pickup Tube (with 5 Spiders) (174 ³ / ₁₆ " (1 1/4" PUH Bearings)
18.	900402	1	4" Roller (178 ⁷ / ₈ "
19.	900401	1	Hex Roller (176 ³ / ₈ "
20.	900861	5	Eight-Hole Spider
Not Shown	901400	1	Complete 8-Tube Pickup Head Assembly (174 ³ / ₁₆ " (1 1/4" PUH Bearings)

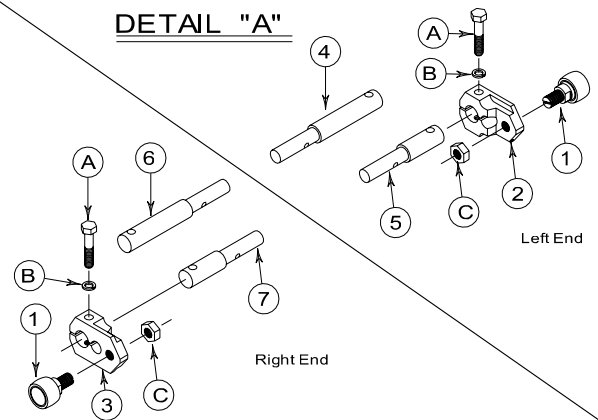
Roller Carriers

Not Shown	901450	1	Pickup Head Carrier (Drive-end keyed)
Not Shown	901451	1	Pickup Head Carrier (Idler-end no key)
Not Shown	900058	1	4" Roller Carrier (Drive-end keyed)
Not Shown	900059	1	4" Roller Carrier (Idler-end no key)
Not Shown	900062	1	Hex Roller Carrier (R.H. end 4 3/4" keyway)
Not Shown	900063	1	Hex Roller Carrier (L.H. end 2 1/2" keyway)

Hardware List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
A.		16	7/16" × 2 1/4" NF Hex Bolt–Grade 8
B.		16	7/16" Lock Washer
C.		16	5/8" NF Jam Nut
D.	106051	64	5/16" × 2" NF Hex Bolt–Grade 9 (sold as a set with nut)
E.	106051	64	5/16" NF Stover Nut–Grade 9 (sold as a set with bolt)
F.		280	5/16" × 1 1/2" NC Hex Bolt–Grade 5 (use on fingers only)
G.		280	5/16" NC Whiz Nut (use on fingers only)

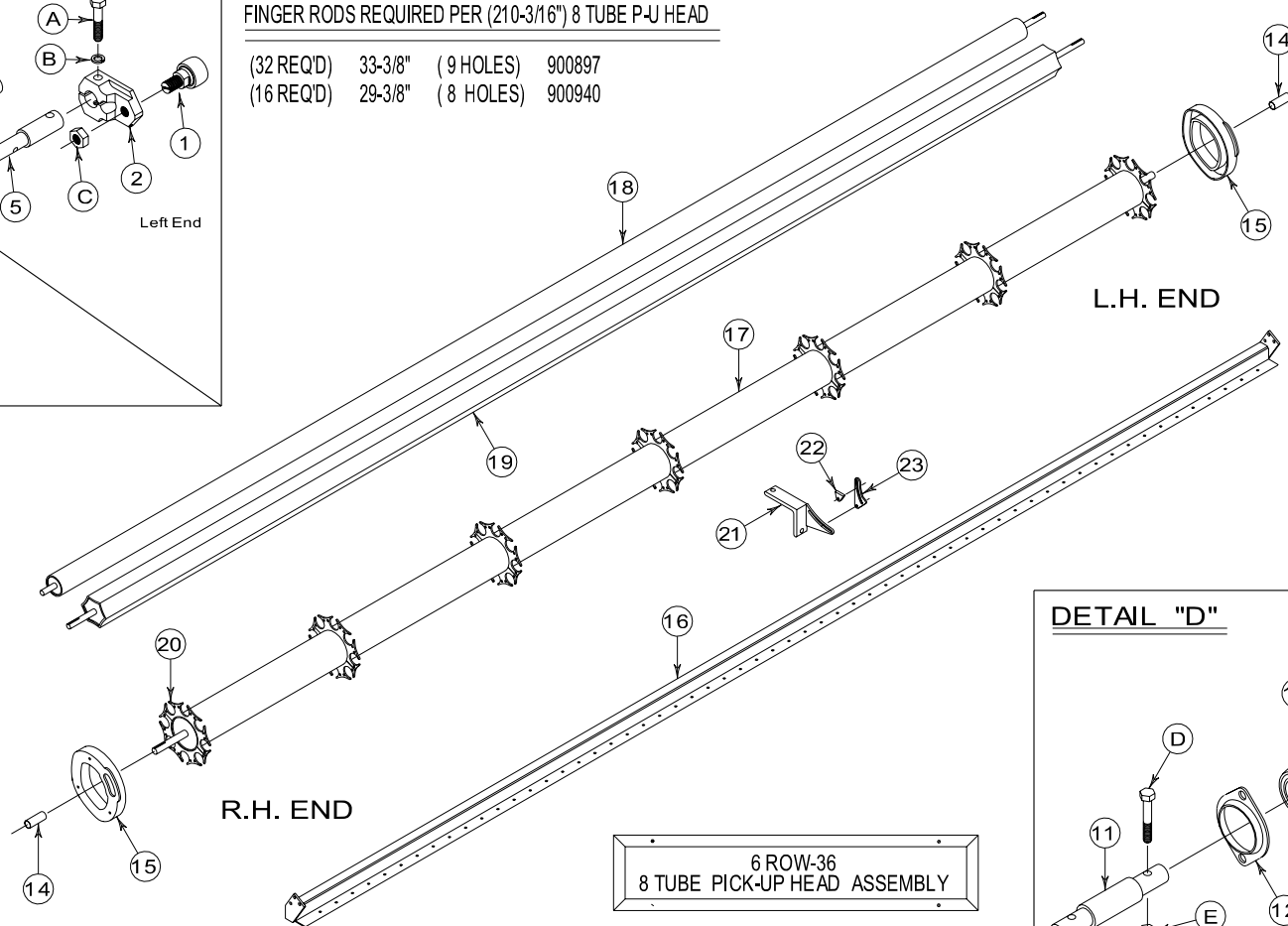
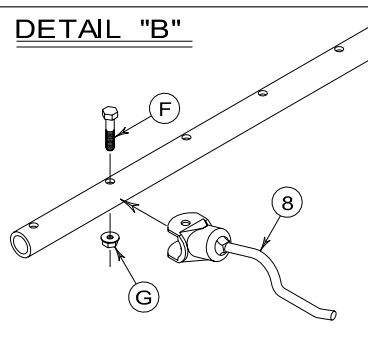
DETAIL "A"



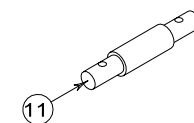
FINGER RODS REQUIRED PER (210-3/16") 8 TUBE P-J HEAD

(32 REQ'D)	33-3/8"	(9 HOLES)	900897
(16 REQ'D)	29-3/8"	(8 HOLES)	900940

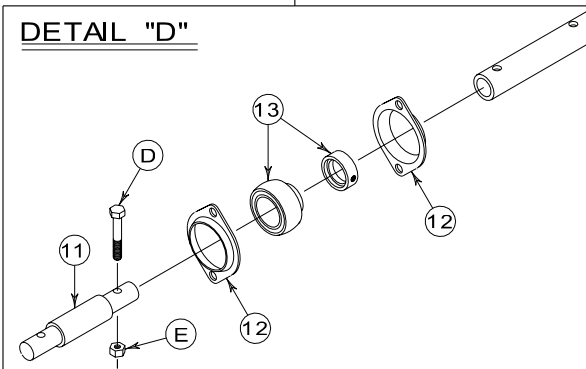
DETAIL "B"



DETAIL "C"

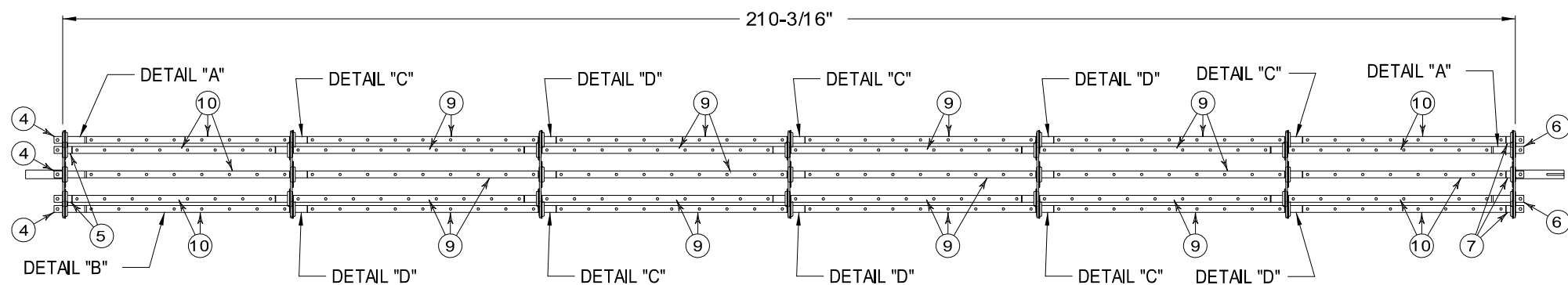


DETAIL "D"



L.H. END (NO KEY)

R.H. END (KEYED)



8 TUBE PICKUP HEAD ASSEMBLY (6 ROW-36) 2013 - Present

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1.	102015	16	Bearing, Cam Arm
2.	103095-LH	8	Cam Arm (Threaded)
3.	103095-RH	8	Cam Arm (Threaded)
4.	119135	4	Shaft, L.H. Long Finger Offset
5.	119137	4	Shaft, L.H. Short Finger Offset
6.	119134	4	Shaft, R.H. Long Finger Offset
7.	119136	4	Shaft, R.H. Short Finger Offset
8.	106036	416	Finger, with Radius (8-Tube Pickup Head)
8a.	106052	0	Finger, Soft (Optional)
9.	900897	32	Finger Rod 33 3/8" (9 holes)
10.	900940	16	Finger Rod 29 3/8" (8 holes)
11.	900857	40	Coupler, Finger Rod
12.	106013	56pr	Flangette, 2-Hole
13.	102005	56	Bearing, 1" Insert (with Lock Collar)
14.	901484	2	Spacer, Pickup Head (3 29/32" Lg.)
15.	103096	2	Cam Track (Universal)
16.	900799	1	Rotor Rod Mount (216 3/8")
17.	901446	1	Pickup Tube (with 7 Spiders) (210 3/16")
18.	901289	1	4" Roller (214 7/8")
19.	901290	1	Hex Roller (212 3/8")
20.	900861	7	8-Hole Spider
21.	400346	1	Rotor Rod Support Guide
22.	900769	1	Rotor Rod Support Bracket (weld-on)
23.	900762	2	Rotor Rod Support Connection Plate
Not Shown	901447	1	Complete 8-Tube Pickup Head Assembly (210 3/16")

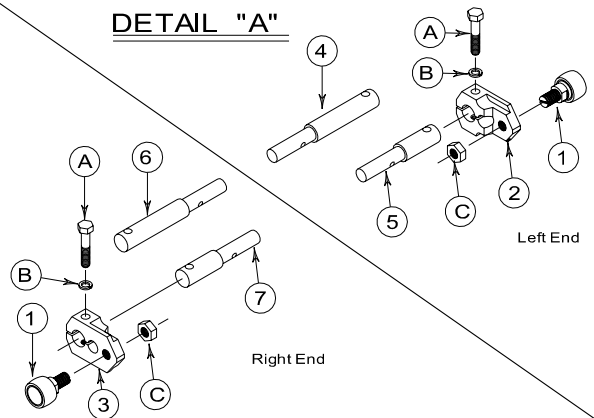
Roller Carriers

Not Shown	901450	1	Pickup Head Carrier (Drive-end keyed)
Not Shown	901451	1	Pickup Head Carrier (Idler-end no key)
Not Shown	900058	1	4" Roller Carrier (Drive-end keyed)
Not Shown	900059	1	4" Roller Carrier (Idler-end no key)
Not Shown	900062	1	Hex Roller Carrier (R.H. end 4 3/4" keyway)
Not Shown	900063	1	Hex Roller Carrier (L.H. end 2 1/2" keyway)

Hardware List

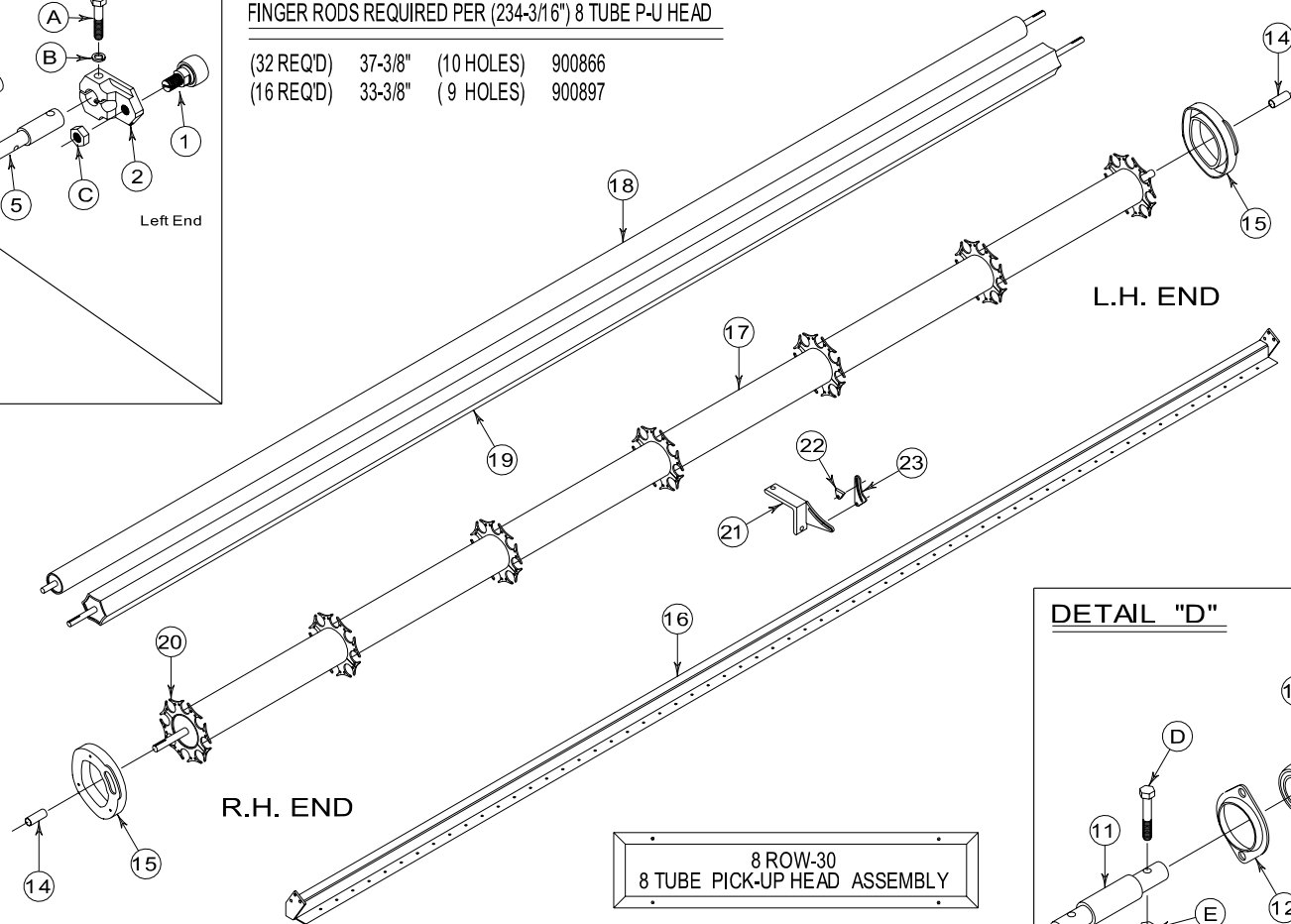
<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
A.		16	7/16" × 2 1/4" NF Hex Bolt—Grade 8
B.		16	7/16" Lock Washer
C.		16	5/8" NF Jam Nut
D.	106051	96	5/16" × 2" NF Hex Bolt—Grade 9 (sold as a set with nut)
E.	106051	96	5/16" NF Stover Nut—Grade 9 (sold as a set with bolt)
F.		320	5/16" × 1 1/2" NC Hex Bolt—Grade 5 (use on fingers only)
G.		320	5/16" NC Whiz Nut (use on fingers only)

DETAIL "A"

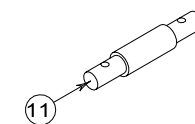


FINGER RODS REQUIRED PER (234-3/16") 8 TUBE P-U HEAD

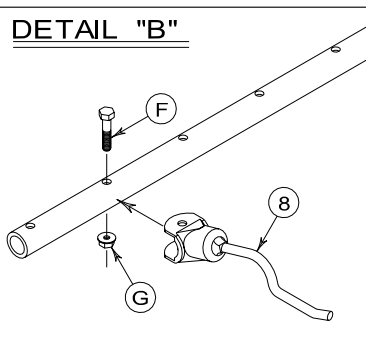
(32 REQ'D)	37-3/8"	(10 HOLES)	900866
(16 REQ'D)	33-3/8"	(9 HOLES)	900897



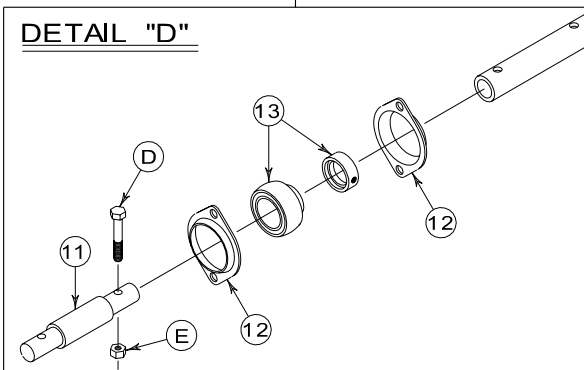
DETAIL "C"



DETAIL "B"

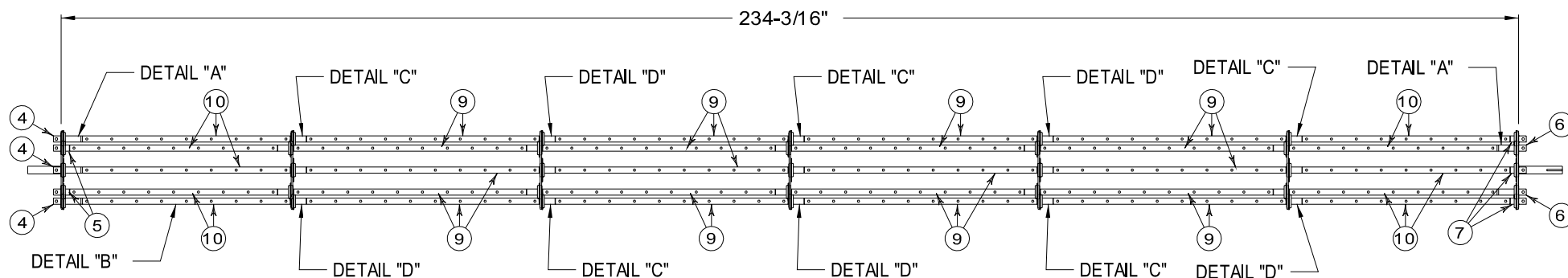


DETAIL "D"



L.H. END (NO KEY)

R.H. END (KEYED)



8 TUBE PICKUP HEAD ASSEMBLY (8 ROW 30) 2013 - Present

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1.	102015	16	Bearing, Cam Arm
2.	103095-LH	8	Cam Arm (Threaded)
3.	103095-RH	8	Cam Arm (Threaded)
4.	119135	4	Shaft, L.H. Long Finger Offset
5.	119137	4	Shaft, L.H. Short Finger Offset
6.	119134	4	Shaft, R.H. Long Finger Offset
7.	119136	4	Shaft, R.H. Short Finger Offset
8.	106036	464	Finger, with radius (8-Tube Pickup Head)
8a.	106052	0	Finger, Soft (Optional)
9.	900866	32	Finger Rod 37 3/8" (10 holes)
10.	900897	16	Finger Rod 33 3/8" (9 holes)
11.	900857	40	Coupler, Finger Rod
12.	106013	56Pr.	Flangette, 2-Hole
13.	102005	56	Bearing, 1" Insert (w/Lock Collar)
14.	901484	2	Spacer, Pickup Head (3 29/32" lg.)
15.	103096	2	Cam Track (Universal)
16.	900780	1	Rotor Rod Mount (240 3/8")
17.	901439	1	Pickup Tube (with 7 Spiders) (234 3/16")
18.	901293	1	4" Roller (238 7/8")
19.	901294	1	Hex Roller (236 3/8")
20.	900861	7	8-Hole Spider
21.	400346	1	Rotor Rod Support Guide
22.	900769	1	Rotor Rod Support Bracket (weld on)
23.	900762	2	Rotor Rod Support Connection Plate
Not Shown	901440	1	Complete 8-Tube Pickup Head Assembly (234 3/16")

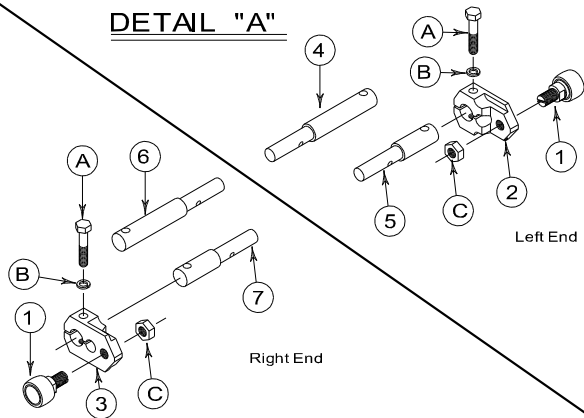
Roller Carriers

Not Shown	901450	1	Pickup Head Carrier (Drive-end keyed)
Not Shown	901451	1	Pickup Head Carrier (Idler-end no key)
Not Shown	900058	1	4" Roller Carrier (Drive-end keyed)
Not Shown	900059	1	4" Roller Carrier (Idler-end no key)
Not Shown	900062	1	Hex Roller Carrier (R.H. end 4 3/4" keyway)
Not Shown	900063	1	Hex Roller Carrier (L.H. end 2 1/2" keyway)

Hardware List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
A.		16	7/16" × 2 1/4" NF Hex Bolt—Grade 8
B.		16	7/16" Lock Washer
C.		16	5/8" NF Jam Nut
D.	106051	96	5/16" × 2" NF Hex Bolt—Grade 9 (sold as a set with nut)
E.	106051	96	5/16" NF Stover Nut—Grade-9 (sold as a set with bolt)
F.		368	5/16" × 1 1/2" NC Hex Bolt—Grade-5 (use on fingers only)
G.		368	5/16" NC Whiz Nut (use on fingers only)

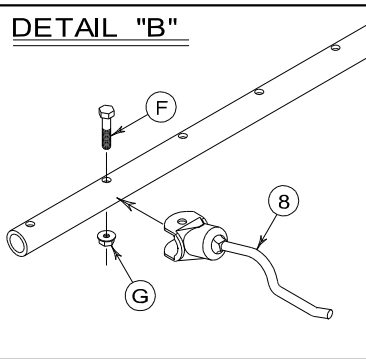
DETAIL "A"



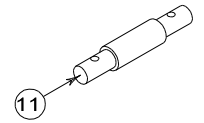
FINGER RODS REQUIRED PER (258-3/16") 8 TUBE P-J HEAD

(32 REQ'D)	41-3/8"	(11 HOLES)	900867
(16 REQ'D)	37-3/8"	(10 HOLES)	900866

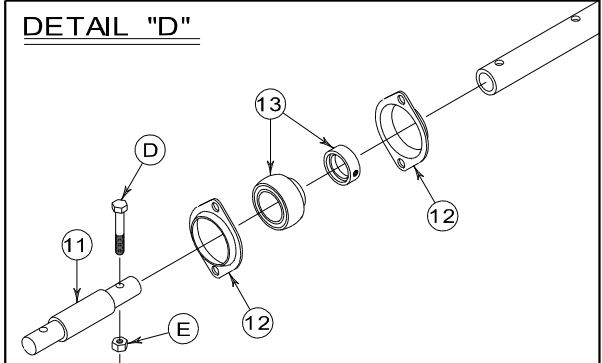
DETAIL "B"



DETAIL "C"

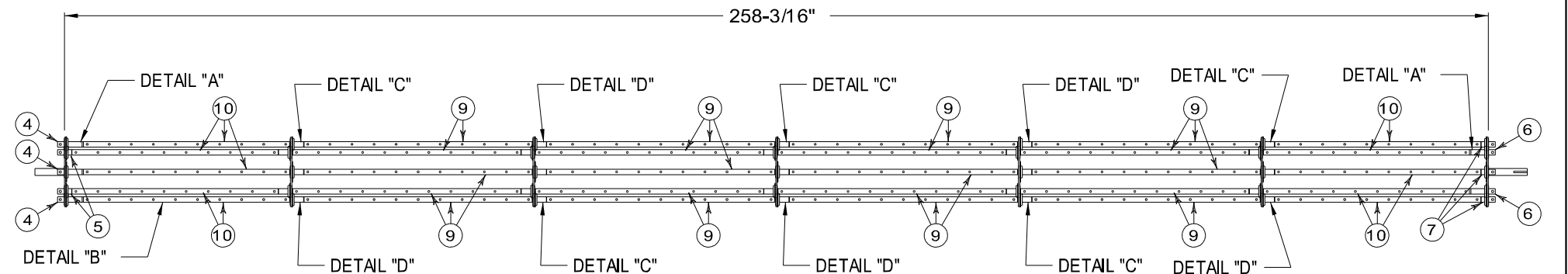


DETAIL "D"



L.H. END (NO KEY)

R.H. END (KEYED)



8 TUBE PICKUP HEAD ASSEMBLY (12 ROW 22) 2013 - Present

Parts List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty</u>	<u>Description</u>
1.	102015	16	Bearing, Cam Arm
2.	103095-LH	8	Cam Arm (Threaded)
3.	103095-RH	8	Cam Arm (Threaded)
4.	119135	4	Shaft, L.H. Long Finger Offset
5.	119137	4	Shaft, L.H. Short Finger Offset
6.	119134	4	Shaft, R.H. Long Finger Offset
7.	119136	4	Shaft, R.H. Short Finger Offset
8.	106036	512	Finger, with radius (8-Tube Pickup Head)
8a.	106052	0	Finger, Soft (Optional)
9.	900867	32	Finger Rod 41 3/8" (11 holes)
10.	900866	16	Finger Rod 37 3/8" (10 holes)
11.	900857	40	Coupler, Finger Rod
12.	106013	56pr.	Flangette, 2-Hole
13.	102005	56	Bearing, 1" Insert (w/Lock Collar)
14.	901484	2	Spacer, Pickup Head (3 29/32" lg.)
15.	103096	2	Cam Track (Universal)
16.	900878	1	Rotor Rod Mount (264 3/8")
17.	901448	1	Pickup Tube (with 7 Spiders) (258 3/16")
18.	901295	1	4" Roller (262 7/8")
19.	901296	1	Hex Roller (260 3/8")
20.	900861	7	8-Hole Spider
21.	400346	1	Rotor Rod Support Guide
22.	900769	1	Rotor Rod Support Bracket (weld on)
23.	900762	2	Rotor Rod Support Connection Plate
Not Shown	901449	1	Complete 8-Tube Pickup Head Assembly (258 3/16")

Roller Carriers

Not Shown	901450	1	1 1/4" Pickup Head Carrier (Drive-end keyed)
Not Shown	901451	1	1 1/4" Pickup Head Carrier (Idler-end no key)
Not Shown	900058	1	4" Roller Carrier (Drive-end keyed)
Not Shown	900059	1	4" Roller Carrier (Idler-end no key)
Not Shown	900062	1	Hex Roller Carrier (R.H. end 4 3/4" keyway)
Not Shown	900063	1	Hex Roller Carrier (L.H. end 2 1/2" keyway)

Hardware List

<u>Item No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
A.		16	7/16" × 2 1/4" NF Hex Bolt—Grade 8
B.		16	7/16" Lock Washer
C.		16	5/8" NF Jam Nut
D.	106051	96	5/16" × 2" NF Hex Bolt—Grade 9 (sold as a set with nut)
E.	106051	96	5/16" NF Stover Nut—Grade 9 (sold as a set with bolt)
F.		416	5/16" × 1 1/2" NC Hex Bolt—Grade 5 (use on fingers only)
G.		416	5/16" NC Whiz Nut (use on fingers only)